



Instruction Manual



No-File™ Router Bit
Catalog #733327-A

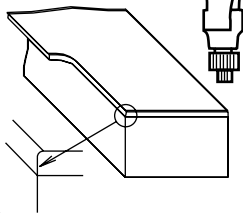
Setting up the No-File™ Bit:

In order to perform properly, the No-File™ bit needs to be set-up in the following manner:
A.) Insert the shank of the bit completely (not partially) into the collet of the router or trimmer. Make sure the collet is in good condition and is properly tightened before proceeding.

⑥

No-File™ Router Bit

Tool No.	Laminate Size
47150	.042" - .052"
47152	.042" - .052"
47154	.025" - .038"



①

Please refer to your routers' operating guide for further information. B.) Adjust the height of the router so that the radius of the No-File™ bit is centered with the laminate (see drawing). You may need to adjust the setting (up or down) depending on the thickness of the laminate. You may wish to perform a test cut to check the results. Remember to flush trim the laminate first before using the No-File™ bit.

⑦

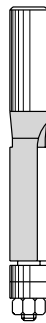
Thank you

for purchasing the patented No-File™ trim bit from AMANA TOOL (U.S. Patent No. 4, 669, 923). When used properly, this tool is a remarkable time saver because it completely eliminates the need for hand filing the laminate after trimming. The resulting edge is smooth and has a slight radius. The No-File™ bit is available with a 1/4" shank (#47152 & 47154) for routers and laminate trimmers, and a 1/2" shank (#47152) for routers.

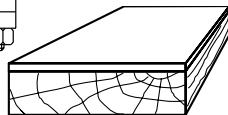
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Maintenance:
For maximum performance, the No-File™ bit should be professionally re-sharpened on a regular basis. If the No-File™ bit starts to cut slowly or is leaving a rough finish on the laminate it is time to resharpen. Continuing the cut will only result in overheating and possible breakage of the router bit. Should the ball bearing guide become clogged with adhesive, replace immediately.

⑧



Flush Trim Router Bit



③

*Always wear
proper eye
protection
while operating
power tools &
machinery.*

**Questions?
Call the Amana
Technical Hotline
at
1-800-445-0077**

⑨

Flush Trim First!

Always flush trim the laminate first using a traditional 2-flute or 3-flute flush trim bit.

The No-File™ trim bits are designed for the final trimming only, not for sizing the overhanging laminate.

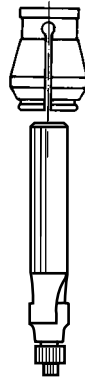
④

NOTICE: Grinding of this product will produce dust of potentially hazardous ingredients. Use adequate ventilation and read M.S.D.S. (Material Safety Data Sheet).

NOTE: THIS GUIDE IS INTENDED FOR GENERAL SAFETY INFORMATION ONLY AND SHOULD NOT BE CONSIDERED A SUBSTITUTE FOR YOUR POWER TOOL OWNERS MANUAL, NOR A GUIDE TO SAFE WOODWORKING PRACTICES. PLEASE CONSULT OTHER APPROPRIATE REFERENCE MATERIALS.

⑩

No-File™ Router Bit



⑤

WARNING:

Carbide cutting tips may chip or fragment during use. Always use machine guards and wear proper eye protection while operating routers and machinery. Keep hands clear of cutting area. Collet integrity and usage is extremely important to safety and longer tool life. Please refer to your Router Owners Manuals for further information.



Printed in U.S.A.
Enclose with Tool #733327-A
Form # AM-47150-96 rev.6-99